

## Publication of ILAC-G27:07/2019

This serves to announce the publication of ***ILAC-G27:07/2019 Guidance on measurements performed as part of an inspection process***. This document is intended to provide guidance on measurements carried out as part of an inspection activity for both inspection bodies and the accreditation bodies assessing inspection bodies. The key objective of this guidance is to help ensure the validity of the measurements performed as part of inspections carried out in accordance with ISO/IEC 17020. It also provides examples via case studies of measurements carried out in inspection that may need to take into consideration the requirements included in ISO/IEC 17025 and ISO 15189.

The first edition of ILAC G 27 was prepared under direction of the ILAC Inspection Committee (IC) by a working group with participants from the ILAC IC and the ILAC Accreditation Committee (AIC). It was endorsed for publication following a successful 30-day ballot of the ILAC voting membership in 2017. This second edition of the document published in July 2019 incorporates the following changes:

- Terminology in the document was changed to align with that the terminology in ISO/IEC 17025:2017;
- Section 2.3 was revised to align with ILAC P8:03/2019 on the issue of using unaccredited subcontractors;
- References were updated to refer to ISO/IEC 17011:2017, ISO/IEC 17025:2017 and ILAC P8:03/2019;
- Annexes B1 to B4 were updated to account for new wording in ISO/IEC 17025:2017; and
- Appendix C Revision Table was added.

The published document is available from the ILAC website:  
<https://ilac.org/publications-and-resources/ilac-guidance-series/>

